

The Studor® Premi-Aire™ Range



The Studor® Premi-Aire range:

- has full WaterMark approval;
- •has been designed by **Studor**® to compliment the current range of Air Admittance Valves (AAVs) supplied in Australia the **Studor**® **Mini-Vent** and the **Studor**® **Maxi-Vent**;
- •is fully approved to AS/NZS 4936 and complies with the requirements for installation under AS/NZS 3500.2:2003;
- •are insect screen protected and are suitable for use in a temperature range between 0°C and +60°C (outside this range please follow the manufacturer's instructions);
- •is suitable for fitting up to 1000mm below the flood level of the fixture it is attached to;
- provides the complete solution to dealing with the negative pressures and limited low positive pressure in the plumbing system;
- is supplied with a lifetime warranty; and
- •is the perfect answer to prevent the loss of trap seals, working first time every time!







The Studor® Premi-Aire 40:

- is an economic valve which has been developed for installation on single trap fixtures and en-suite bathrooms;
- is capable of venting up to 6
 Fixture Units (1.1 litres/second)
 enough to vent an en-suite bathroom;
- is a small valve ideal for retrofitting into existing systems; and
- suitable for installations in areas with a temperature range of 0°C and +60°C.

The Studor® Premi-Aire 50:

- is a top of the range valve which has been developed for group venting;
- is capable of venting up to 58
 Fixture Units (5.9 litres/second)
 more than enough to vent all commercial & domestic applications;
- •fits 32mm, 40mm and 50mm pipe;
- may be installed in direct sunlight UV resistant; and
- suitable for installations in areas with a temperature range of -20°C and +60°C.

The Studor® Premi-Aire 100:

- is a top of the range valve which has been developed for group and stack venting;
- is capable of venting up to 167
 Fixture Units (37.1 litres/second)
 on a stack capable of venting a
 stack system up to 10 storeys high;
- fits 80mm and 100mm pipe;
- may be installed in direct sunlight UV resistant; and
- suitable for installations in areas with a temperature range of -20°C and +60°C.

AS/NZS 3500.2:2003 calls for Air Admittance Valves (AAVs) to comply with AS/NZS 4936 Manufacturing Standard. Complying AAVs are now easily recognized by the marking that must be placed on the valves. Namely, manufacturer's name, standard number, mark of the certifying body, air flow in litres per second, maximum Fixture Unit rating and suitability for use in direct sunlight.













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Fixture Units		
Tub	5	
wc	4	
Bath	4	
Sink	3	
Shower	2	
Vanity	1	
Urinal	1	

Note: A bathroom group in a single room is 6 Fixture Units

STUDOR® Air Admittance Valves	STUDOR® Air Admittance Valves Determined Airflow Capacity (litres/second)	Maximum Fixture Unit Loading	
Trob on 7 m 7 tanimanes varios		of Discharge Pipe	of Discharge Stack*
STUDOR [®] Premi-Aire 40™	1.1 l/s	6	-
STUDOR [®] Premi-Aire 50™	5.9 l/s	58	7
STUDOR® Premi-Aire 100™	37.1 l/s	2322	167

* Consult your local regulator

Group & Stack Venting Ceiling space Vanity Basin Provide STUDOR® Provide STUDOR® Provide STUDOR® Premi-Aire 40™ Premi-Aire 100™ Premi-Aire 40 AAV to basin AAV to basin 100 Ceiling space Basin Basin Provide **STUDOR**® Provide STUDOR® Premi-Aire[™] 50 Premi-Aire 50 AAV to basin AAV to Tub WC FWG Shower Shower FWG Ceiling 50mm Dia. group space vented branch fixed on face of beam under Basin Tub run within bulkhead of PA.PA apartment below 100 100mm Dia. group vented branch fixed on face of beam under run within bulkhead of apartment below WC Showe 100 $2 \times 45^{\circ}$ To additional stacks bends at suspended drainage and/or one open vent the base of fixed at a high level in the stack basement under at 1:60 grade



Required fire collars

Note: A relief vent or STUDOR P.A.P.A. is required on all stacks over 3 floors

For a free brochure and further information contact:

STUDOR AUSTRALIA PTY LTD

Tel: 1300 551 519 Fax: (02) 9687 8763 Email: australia@studor.net NSW/ACT/QLD: 0410 596337 VIC/WA/SA/TAS: 0407 855458 NT: (08) 8947 0019 www.studor.net

