

# Thermator



## **4 Operating Modes**



The Thermator is a multifunction temperature calibrator made by Testo industrial services. In order to conduct temperature calibrations, the operator of the Thermator can choose between 4 different operating modes (liquid bath, dry block, infrared and surface). Easy and fast handling is ensured because of specific inserts, which can be easily changed with the help of the removal tool supplied. Thus, a fast change from one operating mode to another is guaranteed. For the operating modes dry block, infrared and surface the calibration range is from -20°C to +150°C. In the liquid bath mode calibrations can be conducted in the range -35°C to +160°C.







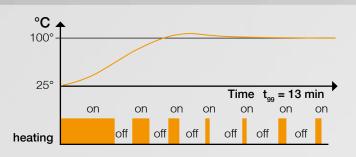


Liquid Bath [-35...+160 °C]

Dry Block [-20...+150 °C]

Infrared [-20...+150 °C]

Surface [-20...+150 °C]



## **Order Information**

Thermator*		0519.0901
accessories	transport case	0519.0902
accessories (as replacement)	silicone oil for Thermator external control sensor sensor basket for liquid bath infrared insert surface insert dry block insert pouring spout magnetic stirrer magnetic lifter	0519.0903 0519.0904 0519.0905 0519.0906 0519.0907 0519.0908 on request 0519.0909 0519.0910
*scope of delivery:	3 inserts, 1 sensor basket, removal tool, draining pump, magnetic lifter, magnetic stirrer, external control sensor, silicone oil	



## Flexible, Accurate, Mobile



- · Flexibility due to inserts
- Infrared calibrations in negative temperature range
- Surface calibrations in negative temperature range
- Surface: high accuracy due to immediate proximity of test specimen, external working standard and control sensor
- Our recommendation for high accuracy: calibration of external working standard and use of Thermator as temperature source
- Use of external control sensor allows for accurate setpoint control
- Programmable ramp function
- RS 485 interface, USB interface on request

#### **Technical Data**

Operating Range of Control Sensor Temperature (at 25°C ambient condition)		
with water with silicone oil with dry block insert with infrared insert with surface insert	between 0 °C and 100 °C between -35 °C and 160 °C between -20 °C and 150 °C between -20 °C and 150 °C between -20 °C and 150 °C	
Accuracy (with external control sensor)*		
as liquid bath as dry block calibrator as infrared black body source as surface temperature calibrator	+/- 0.1 K +/- 0.3 K +/- 1 K +/- 1.2K up to 100 °C +/- 1.5K >100 °C	
Stability (time) (with external control sensor)*		
as liquid bath as dry block calibrator as infrared black body source as surface temperature calibrator	+/- 0.05 K +/- 0.05 K +/- 0.3 K +/- 0.2 K	
Resolution	between -9.9999.99 resolution 0.01 °C otherwise 0.1 °C	
Temperature control	with PID controller	
Temperature display	4 digit, 7 segment LED, 7mm high red = current temperature	

Influence of the operating temperature (050°C) to the accuracy	+/- 0.02 K/K
Control sensor break behavior	control is switched off
Display unit	°C or °F (optional)
Power supply	90240 VAC +/- 10 %, 50/60 Hz
Power consumption	approx. 400 VA
Operating temperature	050 °C
Humidity in the operating area	3095 %rH not condensing
Transport and storage temperature	-1060 °C
Degree of protection	IP 20
Serial interface	RS 485 optoisolated, 9600 (baud rate), USB on request
Communication protocol	MODBUS RTU (JBUS)
Dimensions	Housing dimensions (without handle): width approx. 210 mm height approx. 425 mm depth approx. 300 mm
Weight	approx. 12 kg (without liquid and inserts)

green = setpoint temperature

<sup>\*</sup> Exception: liquid bath only possible with internal control sensor

## **Liquid Bath**

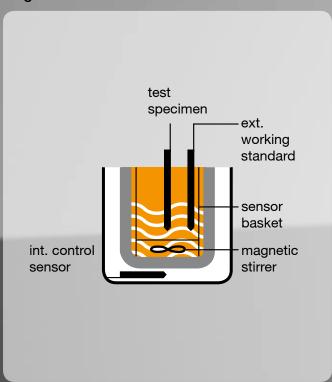


## [-35...+160 °C]

- calibration of immersion probes
- suitable for any probe diameter
- magnetic stirrer, sensor basket, removal tool and suitable liquid (silicone oil) included
- smooth regulation of rotational speed of magnetic stirrer
- leak-proof lid (with safety valve) for transport



#### diagram



#### insertion of magnetic stirrer and sensor basket



## **Dry Block**

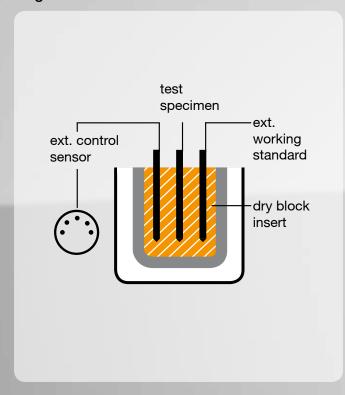


## [-20...+150 °C]

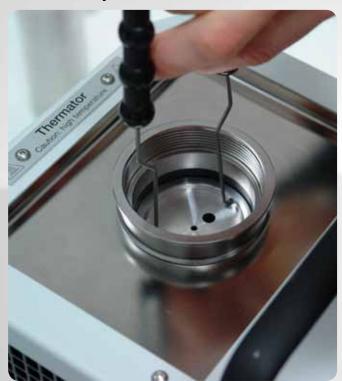
- calibration of air probes
- insert with bore holes for probe diameters from 2-6 mm included (individual bore holes on request)
- up to 5 probes can be calibrated at the same time
- ramp function for temperature switches can be set manually



#### diagram



#### insertion of dry block insert with removal tool



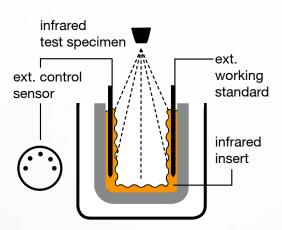
## Infrared



## [-20...+150 °C]

- calibration of hand-held infrared devices, IR transmitters and thermal imagers
- emissivity of almost 1,0 (~ 0,9994)
  → ideal black body
- external control sensor and working standard in immediate proximity (in infrared insert)

#### diagram





insertion of infrared insert with removal tool



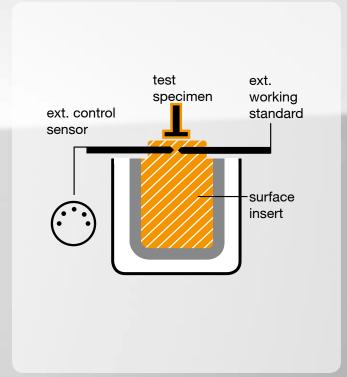
## **Surface**



## [-20...+150 °C]

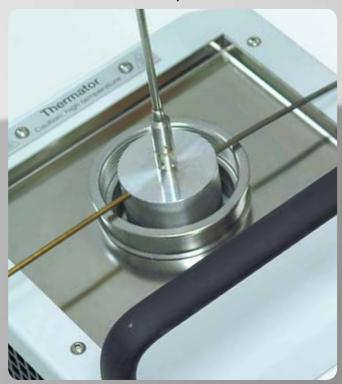
- calibration of any kind of surface probe
- high accuracy due to immediate proximity of test specimen, external working standard and control sensor
- fast regulation due to compact insert shape material: aluminum

#### diagram



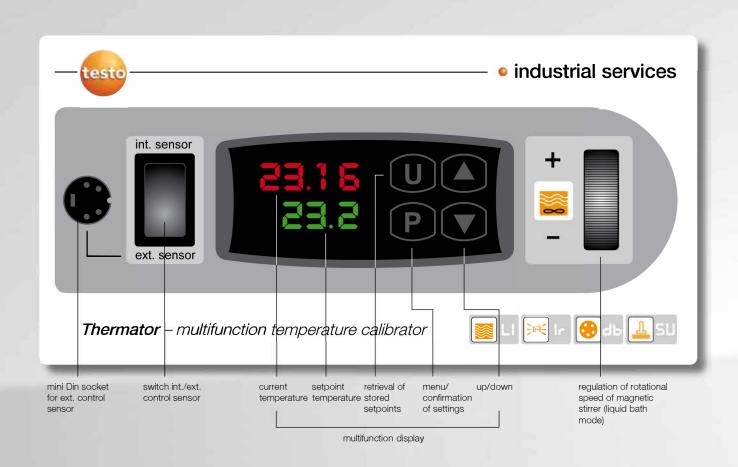


surface insert with external working standard, control sensor and test specimen





## **Description of the controls**



0981.5524/PC/len/04.2010