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POWER SERIES PULSE VALVES

## PULSE VALVES <br> 2/2 Way <br> Pilot Operated <br> G3/4", G1"

GENERAL FEATURES

- TORK series PL1010 pulse valves are 2/2 way normally closed.
- Suitable for air
- G 3/4" and G 1 " connection
- The pulse valves are especially designed for dust collector service application or similar systems
- Compact design, high reliability, flow rate, quality and performance; long life
- Extremely fast opening and closing
- Working Temperature:- $20^{\circ} \mathrm{C} \ldots 80^{\circ} \mathrm{C}$
- Minimum operating differential pressure 0,5 bar
- On request; with electronic timer
- TORK pulse valves satisfy relevant 97/23/EC, Pressure Equipment Directive (PED) and 2006/95/EEC Low Voltage Directive (LVD).
- Some application; dust filters, bunkers, dust extractors, electrostatic painting cabinets
- Coils interchangeable
- Flow factor Kv of each valve is indicated, so that the flow 0 can be calculated as a function of pressure
- Pulse valves must be used with filtered fluids.
- Pulse valve can be mounted in any position without affecting operation; vertical with coil upwards preferred.
- Standard pipe connection is G (BSP) (ISO 228-1) and on request; other pipe connections are available (NPT (ANSI 1.20.3))


## ELECTRICAL CHARACTERISTICS

Continuous Duty
Coil Insulation Class
Coil Impregnation
Coil Encapsulation Materia
Ambient Temperature
Protection Degree
Electric Plug Connection
Connector Specification
Electrical Safety
Standard Voltages
Other voltages on request;
Voltage Tolerances
Frequency
On request; connector with LED
Specify coil voltage with order

## MATERIALS IN CONTACT WITH FLUIDS

| Body | : Aluminium |
| :--- | :--- |
| Internal Parts | :Stainless Steel |
| Sealing | :Neoprene |
| Shading Ring | :Copper |
| Seats | :Aluminium |
| Core Tube | :Stainless Steel |
| Springs | :Stainless Steel |

ED \%100
H $\left(180^{\circ} \mathrm{C}\right)$
Polyester Fiber Glass
Fiber Glass Reinforced
from $-20^{\circ} \mathrm{C} \ldots 80^{\circ} \mathrm{C}$
IP 65 (EN 60529) with coil duly fitted with the plug connector
DIN 46340 3-poles connectors (DIN 43650 )
ISO 4400 / EN 175301-803, Form A, Spade plug (Cable Ø 6-8 mm)
IEC 335
For AC $12 \mathrm{~V}, 24 \mathrm{~V}, 48 \mathrm{~V}, 110 \mathrm{~V}, 230 \mathrm{~V}$
For DC $12 \mathrm{~V}, 24 \mathrm{~V}, 48 \mathrm{~V}, 110 \mathrm{~V}$
$\pm 10 \%$
$50 / 60 \mathrm{~Hz}$

Response Time
pening Time:100 ms,
Closing Time : 100 ms
ir consumption example of G1" Pulse Valves
Pressure: 6 bar; 50 cycles/hour
Air consumption for G 1 " at 6 bars is read from the table as $0,43 \mathrm{~m}^{3} / \mathrm{s}$.
In case the pulse valve opens for 0,1 second, air consumption at one pulse is $0,43 \times 0,1: 0,043 \mathrm{~m}^{3}$ For 50 cycles/hour, the total air consumption is $0,043 \times 50: 2,15 \mathrm{~m}^{3} / \mathrm{h}$





Application, TORK pulse valve

| Valve Type / <br> Order no | Connection <br> Size | Orifice <br> size | Pressure <br> min |  | max | KV | Fluid <br> Temperature |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| PL1010 | $\mathbf{G}$ | $\mathbf{m m}$ | $\mathbf{b a r}$ | bar | It/min | $\mathbf{m i n}{ }^{\circ} \mathbf{C}$ | Seal | Weight |
| PL1010.04 | $3 / 4^{\prime \prime}$ | 25 | 0.5 | 8 | 150 | -20 | 80 | NEOPRENE |
| PL1010.05 | $1 "$ | 25 | 0.5 | 8 | 270 | -20 | 80 | NEOPRENE |
|  | 0.69 |  |  |  |  |  |  |  |

PULSE VALVES<br>2/2 Way<br>Pilot Operated<br>G11/2", G2", G21/2", G3"

## GENERAL FEATURES

- TORK series PL1010 pulse valves are $2 / 2$ way normally closed .


## - Suitable for air

- G 1 1/2", G 2", G 21/2"and G $3^{\prime \prime}$ connection
- The pulse valves are especially designed for dust collector service application or similar systems
- Compact design, high reliability, flow rate, quality and performance; long life
- Extremely fast opening and closing
- Working Temperature: $-20^{\circ} \mathrm{C} \ldots 80^{\circ} \mathrm{C}$
- Minimum operating differential pressure 0,5 bar
- On request; with electronic timer
- TORK pulse valves satisfy relevant 97/23/EC, Pressure Equipment Directive (PED) and 2006/95/EEC Low Voltage Directive (LVD)
- Some application; dust filters, bunkers, dust extractors, electrostatic painting cabinets
- Coils interchangeable
- Flow factor Kv of each valve is indicated, so that the flow 0 can be calculated as a function of pressure
- Pulse valves must be used with filtered fluids
- Pulse valve can be mounted in any position without affecting operation; vertical with coil upwards preferred.
- Standard pipe connection is G (BSP) (ISO 228-1) and on request; other pipe connections are available (NPT (ANSI 1.20.3))


## ELECTRICAL CHARACTERISTICS

Continuous Duty
Coil Insulation Class
Coil Impregnation
Coil Encapsulation Materia
Ambient Temperature
Protection Degree
Electric Plug Connection
Connector Specification
Electrical Safety
Standard Voltages
Other voltages on request
Voltage Tolerances
Frequency
Frequency
On reque
Connector with LED
Specify coil voltage with order

## MATERIALS IN CONTACT WITH FLUIDS

| Body | :Die Cast Aluminium | Response Time: Opening Time: 100 ms, |
| :--- | :--- | :--- |
| Internal Parts | : Stainless Steel | Closing Time: 100 ms |
| Sealing | : NBR and NEOPRENE |  |
| Shading Ring | : Copper |  |
| Seats | : Aluminium |  |
| Core Tube | : Stainless Steel |  |
| Springs | : Stainless Steel |  |



ED \%100
H $\left(180^{\circ} \mathrm{C}\right)$
Polyester Fiber Glass
${ }^{\circ}$ ber Glass Reinforce
from $-20^{\circ} \mathrm{C} \ldots 80^{\circ} \mathrm{C}$
IP 65 (EN 60529) with coil duly fitted with the plug connector
DIN 46340 3-poles connectors (DIN 43650)
ISO 4400 / EN 175301-803, Form A, Spade plug (Cable Ø 6-8 mm)
IEC 335
For AC 12V, 24V, 48V, 110V, 230V
For DC $12 \mathrm{~V}, 24 \mathrm{~V}, 48 \mathrm{~V}, 110 \mathrm{~V}$
$\pm 10 \%$
$10 \%$
$50 / 60 \mathrm{~Hz}$


| Valve Type / Order no | Connection Size | Orifice size | Pressure |  | KV | Fluid Temperature |  | Seal | Weight |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| PL1010 | G | mm | bar | bar | lt/min | min | max |  | (kg) |
| PL1010.07 | 11/2" | 44 | 0.5 | 8 | 774 | -20 | 80 | NEOPRENE | 1.40 |
| PL1010.08 | $2{ }^{\prime \prime}$ | 50 | 0.5 | 9.8 | 1065 | -20 | 80 | NBR | 2.25 |
| PL1010.09 | 21/2" | 65 | 0.5 | 9.8 | 1378 | -20 | 80 | NBR | 3.47 |
| PL1010.10 | 3" | 80 | 0.5 | 9.8 | 2040 | -20 | 80 | NBR | 3.8 |

GENERAL FEATURES

- TORK series PL1020 remote control pulse valves are 2/2 way normally closed.
- Suitable for air
- G 3/4" and G 1" connection
- Without coil compact design, high reliability, flow rate, quality and performance; long life.
- The pulse valves are especially designed for dust collector service application or similar systems
- Extremely fast opening and closing
- Working Temperature:- $20^{\circ} \mathrm{C} \ldots 80^{\circ} \mathrm{C}$
- Minimum operating differential pressure 0,5 bar
- On request; with electronic timer
- Ambient Temperature:from $-20^{\circ} \mathrm{C} \ldots 80^{\circ} \mathrm{C}$
- TORK pulse valves satisfy relevant 97/23/EC, Pressure Equipment Directive (PED) and 2006/95/EEC Low Voltage Directive (LVD)
- Some application; dust filters, bunkers, dust extractors, electrostatic painting cabinets
- Coils interchangeable
- Flow factor Kv of each valve is indicated, so that the flow Q can be calculated as a function of pressure
- Pulse valves must be used with filtered fluids
- Pulse valve can be mounted in any position without affecting operation
vertical with coil upwards preferred. Standard pipe connection is G (BSP) (ISO 228-1) and on request; other pipe connections are available (NPT (ANSI 1.20.3))


## MATERIALS IN CONTACT WITH FLUIDS



Response Time : Opening Time:100 ms, Closing Time :100 ms


Application, TORK Pulse Valves




| Valve Type / Order no | Connection Size | Orifice size | Pressure |  | KV | Fluid Temperature |  | Seal | Weight |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| PL1020 | G | mm | bar | bar | $\mathrm{lt} / \mathrm{min}$ | min | max |  | (kg) |
| PL1020.04 | 3/4" | 25 | 0.5 | 8 | 150 | -20 | 80 | NEOPRENE | 0.44 |
| PL1020.05 | $1{ }^{\prime \prime}$ | 25 | 0.5 | 8 | 270 | -20 | 80 | NEOPRENE | 0.43 |

## GENERAL FEATURES

- TORK series PL1020 remote control pulse valves are $2 / 2$ way normally closed.
- Suitable for air
- G 1 1/2", G 2", G 21/2"and G $3^{\prime \prime}$ connection
- Without coil compact design, high reliability, flow rate, quality and performance; long life.
- The pulse valves are especially designed for dust collector service application or similar systems
- Extremely fast opening and closing
- Working Temperature:- $20^{\circ} \mathrm{C} \ldots 80^{\circ} \mathrm{C}$
- Minimum operating differential pressure 0,5 bar
- On request; with electronic timer
- Ambient Temperature:from $-20^{\circ} \mathrm{C} \ldots 80^{\circ} \mathrm{C}$
- Some application; dust filters, bunkers, dust extractors, electrostatic painting cabinets
- Coils interchangeable
- Flow factor Kv of each valve is indicated, so that the flow Q can be calculated as a function of pressure
- Pulse valves must be used with filt ered fluids.
- Pulse valve can be mounted in any position without affecting operation vertical with coil upwards preferred.
- Standard pipe connection is G (BSP) (ISO 228-1) and on request; other pipe connections are available (NPT (ANSI 1.20.3))


Application, TORK Pulse Valves


## MATERIALS IN CONTACT WITH FLUIDS

| Body | : Die Cast Aluminium |
| :--- | :--- |
| Internal Parts | : Stainless Steel |
| Sealing | : NBR and NEOPRENE |
| Shading Ring | $:$ Copper |
| Seats | : Aluminium |
| Core Tube | : Stainless Steel |
| Springs | :Stainless Steel |


ROHS


| Valve Type / Order no | Connection Size | Orifice size | Pressure |  | KV | Fluid Temperature |  | Seal | Weight |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| PL1020 | G | mm | bar | bar | It/min | min | max |  | (kg) |
| PL1020.07 | 11/2" | 44 | 0.5 | 8 | 774 | -20 | 80 | NEOPRENE | 1.04 |
| PL1020.08 | $2{ }^{\prime \prime}$ | 50 | 0.5 | 8.5 | 1065 | -20 | 80 | NBR | 1.9 |
| PL1020.09 | 21/2" | 65 | 0.5 | 8.5 | 1378 | -20 | 80 | NBR | 3.3 |
| PL1020.10 | 3" | 80 | 0.5 | 8.5 | 2040 | -20 | 80 | NBR | 3.5 |

## GENERAL FEATURES

- TORK series PL1030 compression fittings pulse valves are $2 / 2$ way normally closed.
- Suitable for air
- G 3/4", G 1", G1 1/2"connection
- The pulse valves are especially designed for dust collector service application or similar systems
- Compact design, high reliability, flow rate, quality and performance; long life
- Extremely fast opening and closing

Normally Closed


PL1030 (N.C)

- Working Temperature: $-20^{\circ} \mathrm{C} \ldots 80^{\circ} \mathrm{C}$
- Minimum operating differential pressure 0,5 bar
- On request; with electronic timer
- Some application; dust filters, bunkers, dust extractors, electrostatic painting cabinets
- Coils interchangeable
- Flow factor Kv of each valve is indicated, so that the flow 0 can be calculated as a function of pressure
- Pulse valves must be used with filtered fluids.
- Pulse valve can be mounted in any position without affecting operation; vertical with coil upwards preferred.


## ELECTRICAL CHARACTERISTICS

Continuous Duty
ED \%100
Coil Insulation Class
H $180^{\circ} \mathrm{C}$ )
Coil Impregnation
Coil Encapsulation Material
Ambient Temperature
Protection Degree
Electric Plug Connection
Connector Specification
Electrical Safety
Standard Voltages
Other voltages on request;
Voltage Tolerances
Frequency
$50 / 60 \mathrm{~Hz}$
都, connector with LED
Specify coil voltage with order

MATERIALS IN CONTACT WITH FLUI
Body
Die Cast Aluminium
Internal Parts: Stainless Steel and brass
Sealing NBR
Shading Ring : Copper
Seats :Aluminium
Core Tube : Stainless Steel
Springs




| Valve Type / Order no | Connection Size | $\begin{gathered} \text { Orifice } \\ \text { size } \end{gathered}$ | Pressure |  | KV | Fluid Temperature |  | Seal | Weight |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| PL1030 | G | mm | bar | bar | It/min | min | max |  | (kg) |
| PL10 30.04 | 3/4" - $3 / 4$ " | 20 | 0.5 | 8 | 150 | -20 | 80 | NBR | 0.95 |
| PL1030.05 | 1" - 1" | 25 | 0.5 | 8 | 270 | -20 | 80 | NBR | 1.29 |
| PL1030.07 | 11/2" - 11/2" | 44 | 0.5 | 8 | 774 | -20 | 80 | NBR | 2.03 |

## 2/2 Way

GENERAL FEATURES

- TORK series PL1050 remote control compression fittings pulse valves are $2 / 2$ way normally closed.
- Suitable for air
- G 3/4" G 1 ", G 11/2" connection
- The pulse valves are especially designed for dust collector service application or similar systems
- Without coil compact design, high reliability, flow rate, quality and performance; long life.
- Extremely fast opening and closing
- Working Temperature:- $20^{\circ} \mathrm{C} \ldots 80^{\circ} \mathrm{C}$
- Minimum operating differential pressure 0,5 bar
- On request; with electronic timer
- Ambient Temperature:from $-20^{\circ} \mathrm{C} \ldots 80^{\circ} \mathrm{C}$
- Some application; dust filters, bunkers, dust extractors, electrostatic painting cabinets
- Coils interchangeable
- Flow factor Kv of each valve is indicated, so that the flow 0 can be calculated as a function of pressure
- Pulse valves must be used with filtered fluids.
- Pulse valve can be mounted in any position without affecting operation; vertical with coil upwards preferred.


## MATERIALS IN CONTACT WITH FLUIDS

:Die Cast Aluminium
Internal Parts: Stainless Steel and brass

| Sealing | :NBR |
| :--- | :--- |
| Shading Ring | $:$ Copper |
| Seats | $:$ Aluminium |
| Core Tube | $:$ Stainless Steel |
| Springs | : Stainless Steel |



| Valve Type / Order no | Connection Size | Orifice size | Pressure |  | KV | Fluid Temperature |  | Seal | Weight |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| PL1050 | G | mm | bar | bar | $\mathrm{lt} / \mathrm{min}$ | min | $\max$ |  | (kg) |
| PL1050.04 | 3/4" -3/4" | 20 | 0.5 | 8 | 150 | -20 | 80 | NBR | 0.55 |
| PL1050.05 | $1{ }^{\prime \prime}-1$ " | 25 | 0.5 | 8 | 270 | -20 | 80 | NBR | 0.86 |
| PL1050.07 | 11/2" - 11/2" | 44 | 0.5 | 8 | 774 | -20 | 80 | NBR | 1.67 |

FLANGED \& COUPLING CONNECTION INTEGRAL PULSE VALVES
2/2 Way
Pilot Operated

## GENERAL FEATURES

- TORK series PL1070 flanged and compression fittings pulse valves are $2 / 2$ way normally closed.
- Suitable for air
- G 11/2" and G 2" connection
- The pulse valves are especially designed for dust collector service application or similar systems
- Compact design, high reliability, flow rate, quality and performance; long life.
- Extremely fast opening and closing
- Working Temperature:- $20^{\circ} \mathrm{C} \ldots 80^{\circ} \mathrm{C}$
- Minimum operating differential pressure 0,5 bar
- On request; with electronic timer
- Some application; dust filters, bunkers, dust extractors, electrostatic painting cabinets
- Coils interchangeable
- Flow factor Kv of each valve is indicated, so that the flow 0 can be calculated as a function of pressure
- Pulse valves must be used with filtered fluids.
- Pulse valve can be mounted in any position without affecting operation; vertical with coil upwards preferred.


## ELECTRICAL CHARACTERISTICS

Continuous Duty
Coil Insulation Class
Coil Impregnation
Coil Encapsulation Material
Ambient Temperature
Protection Degree
Electric Plug Connection
Connector Specification
Electrical Safety
Standard Voltages
Other voltages on request;
Voltage Tolerances
Frequency
On request; connector with LED
Specify coil voltage with order

## MATERIALS IN CONTACT WITH FLUIDS

Body $:$ :Die Cast Aluminium
Internal Parts $:$ Stainless Steel and brass
Sealing $:$ NBR
Shading Ring $:$ Copper
Seats $:$ Aluminium
Core Tube $:$ Stainless Steel
Springs $:$ Stainless Steel

ED \% 100
H ( $180^{\circ} \mathrm{C}$ )
Polyester Fiber Glass
Fiber Glass Reinforced
from $-20^{\circ} \mathrm{C} \ldots 80^{\circ} \mathrm{C}$
IP 65 (EN 60529) with coil duly fitted with the plug connector
DIN 46340 3-poles connectors (DIN 43650)
ISO 4400 / EN 175301-803, Form A, Spade plug (Cable Ø 6-8 mm)
IEC 335
For AC $12 \mathrm{~V}, 24 \mathrm{~V}, 48 \mathrm{~V}, 110 \mathrm{~V}, 230 \mathrm{~V}$
For DC $12 \mathrm{~V}, 24 \mathrm{~V}, 48 \mathrm{~V}, 110 \mathrm{~V}$
$\pm 10 \%$
$50 / 60 \mathrm{~Hz}$



Normally Closed



| Valve Type / Order no | Connection Size | $\begin{gathered} \text { Orifice } \\ \text { size } \end{gathered}$ | Pressure |  | KV | Fluid Temperature |  | Seal | Weight |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| PL1070 | G | mm | bar | bar | $\mathrm{It} / \mathrm{min}$ | min | max |  | (kg) |
| PL1070.05 | 11/2"-1" | 25 | 0.5 | 8 | 560 | -20 | 80 | NBR | 1.26 |
| PL1070.07 | 2"- $11 / 2^{\prime \prime}$ | 44 | 0.5 | 8 | 984 | -20 | 80 | NBR | 2.06 |

FLANGED \& COUPLING CONNECTION INTEGRAL PULSE VALVES
2/2 Way
Pilot Operated
PL1080
SERIES

GENERAL FEATURES

- TORK series PL1080 flanged and compression fittings pulse valves are $2 / 2$ way normally closed
- Suitable for air.
- G 2" connection
- The pulse valves are especially designed for dust collector service application or similar systems
- High operating pressure more than PL1070.07 types, double sealings, compact design, high reliability, flow rate, quality and performance; long life.
- Extremely fast opening and closing
- Working Temperature:- $20^{\circ} \mathrm{C} \ldots 80^{\circ} \mathrm{C}$
- Minimum operating differential pressure 0,5 bar
- On request; with electronic timer
- Some application; dust filters, bunkers, dust extractors, electrostatic painting cabinets
- Coils interchangeable
- Flow factor Kv of each valve is indicated, so that the flow 0 can be calculated as a function of pressure
- Pulse valves must be used with filtered fluids
- Pulse valve can be mounted in any position without affecting operation; vertical with coil upwards peferred


## ELECTRICAL CHARACTERISTICS

Continuous Duty
Coil Insulation Class
Coil Impregnation
Coil Encapsulation Material
Ambient Temperature
Protection Degree
Electric Plug Connection
Connector Specification
Electrical Safety
Standard Voltages
Other voltages On request;
Voltage Tolerances
Frequency

ED \% 100
H $\left(180^{\circ} \mathrm{C}\right)$
Polyester Fiber Glass
Fiber Glass Reinforced
from $-20^{\circ} \mathrm{C} \ldots 80^{\circ} \mathrm{C}$
IP 65 (EN 60529) with coil duly fitted with the plug connector
DIN 46340 3-poles connectors (DIN 43650)
ISO 4400 / EN 175301-803, Form A, Spade plug (Cable Ø 6-8 mm)
IEC 335
For AC 12V, 24V, 48V, 110V, 230V
For DC $12 \mathrm{~V}, 24 \mathrm{~V}, 48 \mathrm{~V}, 110 \mathrm{~V}$
$\pm 10 \%$
$50 / 60 \mathrm{~Hz}$

On request; connector with LED
Specify coil voltage with order


PL1080 (N.C)

## MATERIALS IN CONTACT WITH FLUIDS

| Body | : Die Cast Aluminium |
| :--- | :--- |
| Internal Parts | Stainless Steel and brass |
| Sealing | : NBR |
| Shading Ring | $:$ Copper |
| Seats | : Aluminium |
| Core Tube | :Stainless Steel |
| Springs | : Stainless Steel |




| Valve Type / Order no | Connection Size Size | Orifice size | Pressure |  | KV | Fluid Temperature |  | Seal | Weight |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| PL1080 | G | mm | bar | bar | It/min | min | max |  | (kg) |
| PL1080.07 | 2" - 11/2" | 44 | 0.5 | 10 | 984 | -20 | 80 | NBR | 2.12 |

FLANGED \& COUPLING CONNECTION REMOTE CONTROL PULSE VALVES

2/2 Way
Pilot Operated

## PL1090 SERIES

## GENERAL FEATURES

- TORK series PL1090 remote control flanged and compression fittings pulse valves are 2/2 way normally closed.
- Suitable air
- G 11/2" and G 2" connection
- The pulse valves are especially designed for dust collector service application or similar systems
- Without coil compact design, high reliability, flow rate, quality and performance; long life.
- Extremely fast opening and closing
- Working Temperature:- $20^{\circ} \mathrm{C} \ldots 80^{\circ} \mathrm{C}$
- Minimum operating differential pressure 0,5 bar
- On request; with electronic timer
- Ambient Temperature:from $-20^{\circ} \mathrm{C} \ldots 80^{\circ} \mathrm{C}$
- Some application; dust filters, bunkers, dust extractors, electrostatic painting cabinets
- Coils interchangeable
- Flow factor Kv of each valve is indicated, so that the flow 0 can be calculated as a function of pressure
- Pulse valves must be used with filtered fluids
- Pulse valve can be mounted in any position without affecting operation; vertical with coil upwards preferred.


## MATERIALS IN CONTACT WITH FLUIDS

| Body | : Die Cast Aluminium |
| :--- | :--- |
| Internal Parts | Stainless Steel and brass |
| Sealing | : NBR |
| Shading Ring | $:$ Copper |
| Seats | : Aluminium |
| Core Tube | : Stainless Steel |
| Springs | : Stainless Steel |







| Valve Type / Order no | Connection Size | Orifice size | Pressure |  | KV | Fluid Temperature |  | Seal | Weight |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| PL1090 | G | mm | bar | bar | $\mathrm{It} / \mathrm{min}$ | min | max |  | (kg) |
| PL1090.05 | 11/2"-1" | 25 | 0.5 | 8 | 560 | -20 | 80 | NBR | 0.92 |
| PL1090.07 | 2"-11/2" | 40 | 0.5 | 8 | 984 | -20 | 80 | NBR | 1.75 |

FLANGED \& COUPLING CONNECTION REMOTE CONTROL PULSE VALVES

2/2 Way
Pilot Operated
G2" - G11/2'
GENERAL FEATURES

- TORK series PL1095 remote control flanged and compression fittings pulse valves are $2 / 2$ way normally closed.
- Suitable for air
- G 2" connection
- The pulse valves are especially designed for dust collector service application or similar systems
- High operating pressure more than PL1090.07 types, double sealings, without coil compact design compact design, high reliability, flow rate, quality and performance; long life .
- Extremely fast opening and closing
- Working Temperature:- $20^{\circ} \mathrm{C} \ldots 80^{\circ} \mathrm{C}$
- Minimum operating differential pressure 0,5 bar
- On request; with electronic timer
- Ambient Temperature:from $-20^{\circ} \mathrm{C}$. $.80^{\circ} \mathrm{C}$
- Some application; dust filters, bunkers, dust extractors, electrostatic painting cabinets
- Coils interchangeable
- Flow factor Kv of each valve is indicated, so that the flow 0 can be calculated as a function of pressure
- Pulse valves must be used with filtered fluids.
- Pulse valve can be mounted in any position without affecting operation; vertical with coil upwards preferred.


## MATERIALS IN CONTACT WITH FLUIDS

$\begin{array}{ll}\text { Body } & \text { : Die Cast Aluminium } \\ \text { Internal Parts } & \text { Stainless Steel and }\end{array}$
Internal Parts: Stainless Steel and brass
Sealing :NBR
Shading Ring : Copper
Seats:Aluminium
Core Tube : Stainless Steel
Springs : Stainless Steel


$\qquad$

| Valve Type / Order no | Connection Size | Orifice size | Pressure |  | KV | Fluid Temperature |  | Seal | Weight |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| PL1095 | G | mm | bar | bar | $\mathrm{It} / \mathrm{min}$ | min | max |  | (kg) |
| PL1095.07 | 2" - $11 / 2^{\prime \prime}$ | 44 | 0.5 | 8 | 984 | -20 | 80 | NBR | 1.80 |

## GENERAL FEATURES

- Filter cleaning Timers are micro-processor based control instruments used in jet pulse filters.
- The filters are used commonly in the industries such as glass, cement, painting, fertilizers and fodder industries
- Ambient dust from spreading.
- Used for cleaning the bag chambers of filters


## DESCRIPTION

- C95 Filter Timer is placed into a polyester case. The dimensions of the case are $250 \times 300 \times 170 \mathrm{~mm}$. The layout of the timer and the connection diagram is given in Figure 1 The devices having 1 to 8 outputs has only one output module.
- The timer unit can be mounted on a wall or in a panel. The mounting pieces must be fixed to the corners of the case before installation. The connection cables passing inside the unit through the cable sheaths on the bottom of the unit are screwed on the terminals.


| Valve Type / Order no | Output |
| :---: | :---: |
| C95 |  |
| C95.08 | 8 relay |
| C95.16 | 16 relay |
| C95.24 | 24 relay |
| C95.32 | 32 relay |

Normally Closed

- Operation: Normally Closed

- Suitable for air and inert gas
- High reability, quality and performance
- Body: Die -cast Aluminium
- Diaphragm Seat: Elastomer
- Fluid temperature: $110^{\circ} \mathrm{C}$ Max
- Ambient temperature : $100^{\circ} \mathrm{C}$ Max


| Valve Type / Order no | Working Pressure |  | KV | Fluid Temperature |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | min. bar | mix. bar | lt/dk | min | max |
| PL1025.03.15.B.MXN | 0,5 | 7.4 | 141,3 | -20 | 110 |
| PL1025.04.20.B.MXN | 0,5 | 7,4 | 237,9 | -20 | 110 |
| PL1015.04.20.B.MXN | 0,5 | 9,4 | 237,9 | -20 | 110 |
| PL1026.05.25.B.MXN | 0,5 | 7,4 | 591,1 | -20 | 110 |
| PL1036.06.30.B.MXN | 0,5 | 8,4 | 836,2 | -20 | 110 |
| PL1016.06.30.B.MXN | 0,5 | 9,6 | 836,2 | -20 | 110 |
| PL1037.07.40.B.MXN | 0,5 | 8,4 | 1002,0 | -20 | 110 |
| PL1017.07.40.B.MXN | 0,5 | 9,6 | 1002,0 | -20 | 110 |
| PL1037.08.50.B.MXN | 0,5 | 9,4 | 1182,2 | -20 | 110 |
| PL1017.08.50.B.MXN | 0,5 | 9,6 | 1182,2 | -20 | 110 |

B.MXN; B: Position, M: Distance between two pulse valve, N :quantity of pulse valve

PL1015 - PL1027 - PL1016
PL1017 - PL1026 - PL1037
PL1037
SERIES


| Model | $\mathbf{A}$ | $\mathbf{C}$ | $\mathbf{D}$ | $\mathbf{E}$ | $\mathbf{F}$ | $\mathbf{G}$ | $\mathbf{H}$ | $\mathbf{I}$ | $\mathbf{J}$ | $\mathbf{K}$ | $\mathbf{L}$ | $\mathbf{0}$ | $\mathbf{0}$ | $\mathbf{P}$ | $\mathbf{R}$ | $\mathbf{S}$ | $\mathbf{T}$ | $\mathbf{U}$ | $\mathbf{V}$ | $\mathbf{Y}$ | $\mathbf{Z}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| PL1025.03.15.B.MXN | 125 | - | - | 34 | 50 | 22,5 | $\emptyset 11$ | 12 | - | $1 / 4^{\prime \prime}$ | $1 / 4^{\prime \prime}$ | $1 / 2^{\prime \prime}$ | - | 79 | 101 | 128 | 79 | 125 | 50 | 101 | 128 |
| PL1025.04.20.B.MXN | 105 | - | - | 34 | 50 | 22,5 | $\emptyset 11$ | 12 | $1 / 2^{\prime \prime}$ | $1 / 4^{\prime \prime}$ | $1 / 4^{\prime \prime}$ | $1 / 2^{\prime \prime}$ | - | 79 | 101 | 128 | 79 | 125 | 50 | 101 | 128 |
| PL1015.04.20.B.MXN | 105 | - | - | 34 | 50 | 22,5 | $\emptyset 11$ | 12 | $1 / 2^{\prime \prime}$ | $1 / 4^{\prime \prime}$ | $1 / 4^{\prime \prime}$ | $1 / 2^{\prime \prime}$ | - | 79 | 101 | 128 | 79 | 125 | 50 | 101 | 128 |
| PL1026.05.25.B.MXN | 157 | 137 | 294 | 50 | 52 | 32 | $\emptyset 17$ | 17 | $11 / 4^{\prime \prime}$ | $1 / 4^{\prime \prime}$ | $1 / 4^{\prime \prime}$ | $3 / 8^{\prime \prime}$ | - | 120 | 118 | 151 | 120 | 157 | - | 112 | 151 |
| PL1036.06.30.B.MXN | 161 | 161 | 322 | 50 | 59 | 31,5 | $\emptyset 17$ | 17 | $11 / 4^{\prime \prime}$ | $1 / 4^{\prime \prime}$ | $1 / 4^{\prime \prime}$ | $3 / 8^{\prime \prime}$ | - | 120 | 118 | 151 | 120 | 161 | - | 118 | 151 |
| PL1016.06.30.B.MXN | 161 | 202 | 363 | 50 | 59 | 31,5 | $\emptyset 17$ | 17 | $11 / 4^{\prime \prime}$ | $1 / 4^{\prime \prime}$ | $1 / 4^{\prime \prime}$ | $3 / 8^{\prime \prime}$ | - | 120 | 118 | 151 | 120 | 161 | - | 118 | 151 |
| PL1037.07.40.B.MXN | 200 | 178 | 378 | 57 | 70 | 34 | $\emptyset 19$ | 20 | $11 / 2^{\prime \prime}$ | $3 / 8^{\prime \prime}$ | $11 / 2^{\prime \prime}$ | $1 / 4^{\prime \prime}$ | $3 / 8^{\prime \prime}$ | 150 | 150 | 200 | 150 | 200 | - | 150 | 200 |
| PL1017.07.40.B.MXN | 200 | 213 | 413 | 57 | 70 | 34 | $\emptyset 19$ | 20 | $11 / 2^{\prime \prime}$ | $3 / 8^{\prime \prime}$ | $11 / 2^{\prime \prime}$ | $1 / 4^{\prime \prime}$ | $3 / 8^{\prime \prime}$ | 150 | 150 | 200 | 150 | 200 | - | 150 | 200 |
| PL1037.08.50.B.MXN | 200 | 195 | 395 | 57 | 90 | 34 | $\emptyset 19$ | 20 | $11 / 2^{\prime \prime}$ | $3 / 8^{\prime \prime}$ | $11 / 2^{\prime \prime}$ | $1 / 4^{\prime \prime}$ | $3 / 8^{\prime \prime}$ | 150 | 150 | 200 | 150 | 200 | - | 150 | 200 |
| PL1017.08.50.B.MXN | 200 | 236 | 436 | 57 | 90 | 34 | $\emptyset 19$ | 20 | $1 / 4^{\prime \prime}$ | $3 / 8^{\prime \prime}$ | $11 / 4^{\prime \prime}$ | $1 / 4^{\prime \prime}$ | $3 / 8^{\prime \prime}$ | 150 | 150 | 200 | 150 | 200 | - | 150 | 200 |


| Model | PL1025.03.15.B.MXN | PL1025.04.20.B.MXN | PL1015.04.20.B.MXN | PL1026.05.25.B.MXN | PL1036.06.30.B.MXN |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{L 1}$ | $\mathrm{Mx}(\mathrm{N}-1)+145$ | $\mathrm{Mx}(\mathrm{N}-1)+155$ | $\mathrm{Mx}(\mathrm{N}-1)+155$ | $\mathrm{Mx}(\mathrm{N}-1)+168$ | $\mathrm{Mx}(\mathrm{N}-1)+218$ |
| $\mathbf{L 2}$ | $\mathrm{Mx}(\mathrm{N}-1)+145$ | $\mathrm{Mx}(\mathrm{N}-1)+168$ | $\mathrm{Mx}(\mathrm{N}-1)+168$ | $\mathrm{Mx}(\mathrm{N}-1)+206$ | $\mathrm{Mx}(\mathrm{N}-1)+180$ |
| Model | $\mathrm{PL} 1016.06 .30 . \mathrm{B} . \mathrm{MXN}$ | $\mathrm{PL} 1037.07 .40 . \mathrm{B} . \mathrm{MXN}$ | $\mathrm{PL} 1017.07 .40 . \mathrm{B} . \mathrm{MXN}$ | $\mathrm{PL} 1037.08 .50 . \mathrm{B} . \mathrm{MXN}$ | $\mathrm{PL} 1017.08 .50 . \mathrm{B} . \mathrm{MXN}$ |
| $\mathbf{L 1}$ | $\mathrm{Mx}(\mathrm{N}-1)+218$ | $\mathrm{Mx}(\mathrm{N}-1)+208$ | $\mathrm{Mx}(\mathrm{N}-1)+208$ | $\mathrm{Mx}(\mathrm{N}-1)+248$ | $\mathrm{Mx}(\mathrm{N}-1)+248$ |
| $\mathbf{L 2}$ | $\mathrm{Mx}(\mathrm{N}-1)+180$ | $\mathrm{Mx}(\mathrm{N}-1)+254$ | $\mathrm{Mx}(\mathrm{N}-1)+254$ | $\mathrm{Mx}(\mathrm{N}-1)+294$ | $\mathrm{Mx}(\mathrm{N}-1)+294$ |



## CERTIFICATES


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